

Garant
Die 6g, M: M18


Order data

Order number	140300 M18
GTIN	4045197083197
Item class	11K

Description

Version:

Closed, pre-slit form. **≥ M3 with tapered lead chamfer** on both sides for easy start to the threading action and clean swarf evacuation in the direction of cutting. **1¾ turns lead chamfer.**

Technical description

Pitch	2.5 mm
Height	18 mm
External Ø	45 mm
Tolerance class	DIN 13 6g
Thread size	M18
Thread type	M
Flank angle	60 degrees
Tool material	HSS
Standard	EN 22568

Cutting direction	right-hand
Type of product	Die

User data

	Suitability	V_c	ISO code
Aluminium (short chipping)	suitable only under restricted conditions		
Steel < 500 N/mm ²	suitable		
Steel < 750 N/mm ²	suitable		
Oil	suitable		
dry	suitable only under restricted conditions		